- **Storage** :

Panels must be stored et placed on the jobsite 24h before, to allow the stabilization's panels. The minimal temperature of installation is 15°C.

Bellow the dimensional variations of the panel according to the temperature:

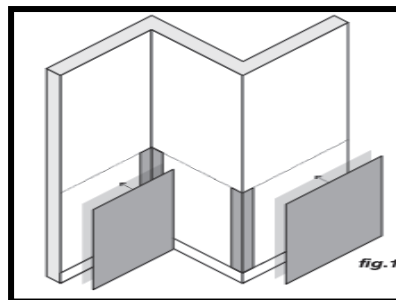| Température in °C	Dimensional variations (in mm for 1m linear)	Comments
15	-1	Minimal temperature
20	0	Perfect temperature
25	1	Maximal temperature

- **Tooling** :
- SPM Mastic adhesive,
- Spatula A2,
- SPM Roller,
- Circular saw + Aluminium/PVC carbide blade (min. 40 teeth),
- SPM Silicon.

- **Installation conditions**:
- Support has to be flat, aplomb, dry, clean and hard,
- In case of porous support, use a primer (SPM Ref AC005),
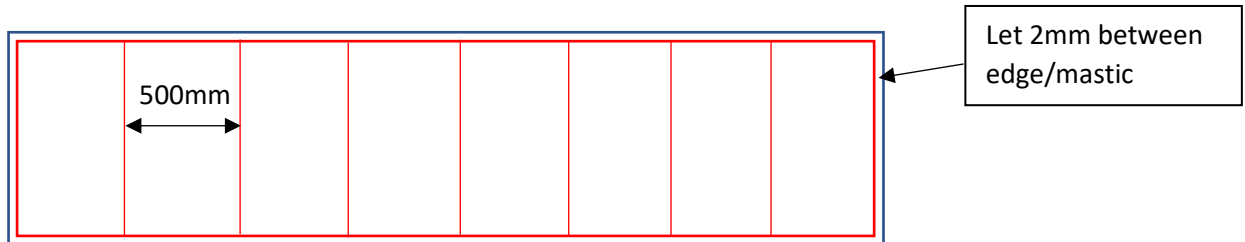- Panels avec to be clean and dry before installation.

- **Implementation** :
- Measure length of support to be covered,
- Cut the panel (Circular saw),
- Positioning panels, adjust and squaring,
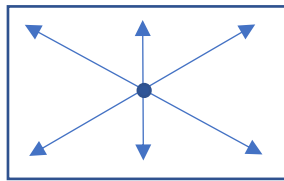- Install panels one by one, if there're internals/externals corners, install them first:

- Plan to let space between each panel to allow dilatation (cf. table),

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- Apply the mastic on the panel nearby to the edges and vertically every 500mm:

500mm

Let 2mm between edge/mastic

- Crush and spread the mastic cord with spatula A2,
- Place the panel on the support,
- Chase the air with the SPM roller:

- Chase the air with the SPM roller nearby to the edges:

- Clean glue surplus,
- Fill the joint with the SPM silicone,
- Clean panels.

- **<u>Maintenance</u> :**
- Panels can be cleaned with classic cleaning products,
- Do not use those products:
    - Toluene,
    - Ethanol,
    - Acetone,
    - Paint thinner,
    - White Spirit,
    - Gasoline.
- It is recommended to realize a test on a piece of panel to ensure the compatibility between panel/cleaning product.